









Centre of Excellence for Digital Farming Solutions for Enhancing Productivity by Robots, Drones and AGVs

NAHEP-CAAST- DFSRDA, VNMKV, Parbhani

Automated Guided Vehicle Division



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Annual Report of AGVs Division

About

In the present work, an automated guided vehicles (AGVs) are proposed to replace manual task wherever the possibility across agricultural systems and allied sciences. The proposed automation system has the ability to replace manual labor in hazardous working areas of farms on appropriate positions automatically or with less manpower needed. The AGV is presented to navigate independently through the row crops in a field, aided with different sensors and a robotic arm with a gripper to achieve various tasks. Optimizing AGV's size is really significant while it is used in any material handling like in Agriculture purposes. Thus, this AGV will be constructed in a way that the size would significantly promote energy consumption and it does not impact the operation field and performance, by that material handling system such as space utilizing, energy and simplification principle are developed. AGVs division consist of 2 portfolio's Food Processing Automation (FPA) and Smart Portable Machine (SPM). All activities were performed under this portfolio's.

Objectives

- ✓ Establishment of advanced laboratories for Designing & developing customize low cost Agri-AGVs
 - i) Provide Technical Knowledge to agri PG/Ph.D students on CAD/CAE tools for designing of different smart farming machines and digital farming equipment.
 - ii) Impart Knowledge for Hydraulic and Pneumatic technologies in food processing and customized farming operations.
- ✓ Endeavor to develop a research performance evaluation system in SPM, FPA to encourage the Researchers, PG/Ph.D students to carry out research activities in AGV division
- ✓ Raise the capacity among the faculties/scientist/PG-Ph.D. students/ rural entrepreneurs for the development and adoption of the mechatronics, precision agricultural techniques and low cost automation.
- ✓ Development of different mobile applications, software programs, Decision support systems etc. on digital farming for effective dissemination of advanced farming technologies among different stake holders.
- ✓ Conduction of National/ International seminars, conferences/exhibitions/ stakeholder interface meetings for improving students and faculty research approach.

Assets

- ➤ CAD/CAE Lab
- ➤ AGV Engineering Workshop
- > Custom Fabrication Lab
- ➤ Hydraulics & Pneumatic Labs
- ➤ Mechatronics Lab
- > Food processing Unit

Activities planned under Agri-AGVs

- 1. Designing of Driverless vehicles/Machine for performing various field operations
- 2. Weed crop monitoring, controlling & maintenance
- 3. Reducing manual labour cost, increasing productivity
- 4. Harvesting from crop fields and orchards
- 5. Manufacturing of low cost customized AGV

Elective courses under Agri-AGVs

- 1. Digital farming solutions for smart farming practices.
- 2. Introduction to AGVs
- 3. Advances in agricultural mechanization
- 4. Rapid prototype design & analysis of autonomous vehicles.
- 5. CAD/CAM/CAE application for Smart portable machines.

Scope of AGV Applications

- High Speed Sorting.
- Food processing and automation.
- Material handling & Transportation.
- Production Support Systems.
- Sorting grains, Distribution Warehouse Control & Management.
- Directly in production field lines.
- Thematic research area of FPA is food processing line automation.

DFSRDA-AGAGV: FIRST SEMESTER (COURSE STRUCTURE)

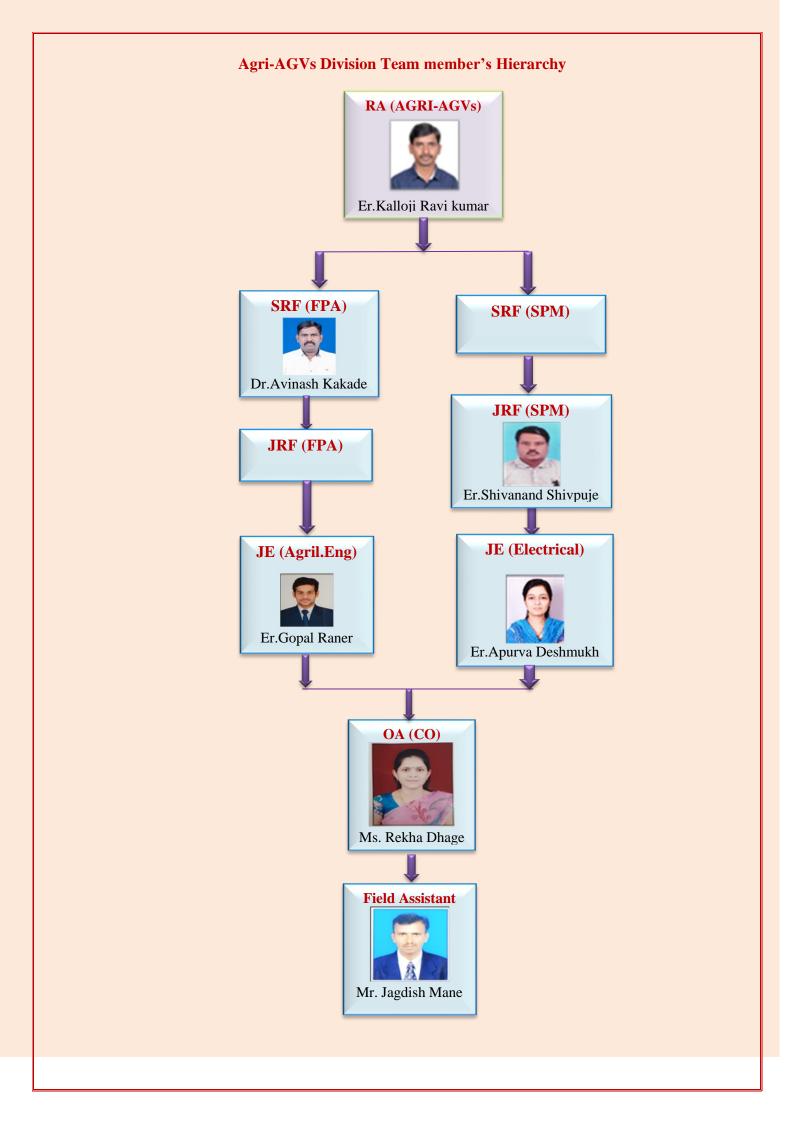
Course and Examination Scheme of Certificate course (DFSRDA-AGAGV)

	Subject Name	Teaching Scheme			Examination Scheme								
Subject Code		Hours per Week			Theory					Practical			
		Theory	Practical	No. of Credits	Duration of Paper (Hrs.)	Max. Marks University Assessment	Max. Marks Internal Assessment	Total Marks	Min. Passing Marks	Max. Marks University Assessment	Max. Marks Internal Assessment	Total Marks	Min. Passing Marks
DFSRDA- AGAGV-101	Fundamentals of Agri-AGV	04	**	2	3 Hrs	80	20	100	40			-	-
DFSRDA- AGAGV-102	CAD/CAM in Agri- AGV	04	٠	2	3 Hrs	80	20	100	40		•		
DFSRDA- AGAGV-103	Agri-AGV Mechatronics	04	•	2	3 Hrs	80	20	100	40	•	•		-
DFSRDA- AGAGV-104	Agri-AGV Computing	04		2	3 Hrs	80	20	100	40	•	•		3
DFSRDA- AGAGV-105	Agri-AGV Maintenance	04		2	3 Hrs	80	20	100	40			÷	-
DFSRDA- AGAGV-107P	Mini Project		02	1	2 Hrs			•	•	25	25	50	25
DFSRDA- AGAGV-108P	Mechatronics Lab	-	02	1	2 Hrs	•		(*)	•	25	25	50	25
DFSRDA- AGAGV-109P	Image Processing Lab	-	02	1	2 Hrs	¥	٠	*		25	25	50	25
DFSRDA- AGAGV-110P	Sensors, Actuators and PLC Lab	•	02	1	2 Hrs	•	•	•	•	25	25	50	25

DFSRDA-AGAGV: SECOND SEMESTER (COURSE STRUCTURE)

Course and Examination Scheme of Certificate course (DFSRDA-AGAGV)

	Subject Name	Teaching Scheme			Examination Scheme								
Subject Code		Hours per Week			Theory					Practical			
		Theory	Practical	No. of Credits	Duration of Paper (Hrs.)	Max. Marks University Assessment	Max. Marks Internal Assessment	Total Marks	Min. Passing Marks	Max. Marks University Assessment	Max. Marks Internal Assessment	Total Marks	Min. Passing Marks
DFSRDA- AGAGV-201	Agri-AGV in CDKS	04		2	3 Hrs	80	20	100	40		•		N.
DFSRDA- AGAGV-202	Agri-AGV in SSPN	04	-	2	3 Hrs	80	20	100	40	g	•	(4)	221
DFSRDA- AGAGV-203	Agri-AGV in SPM	04	7 5 8	2	3 Hrs	80	20	100	40	-			ā
DFSRDA- AGAGV-204	Agri-AGV in FPA	04	•	2	3 Hrs	80	20	100	40		•	*	•
DFSRDA- AGAGV-205	Elective-I	04	•	2	3 Hrs	80	20	100	40	-	•		
DFSRDA- AGAGV-206	Elective-II	-	02	2	3 Hrs	80	20	100	40	-	-	-	-
DFSRDA- AGAGV-207P	Major Project	<u> </u>	04	2	4 Hrs			¥	÷.	50	50	50	50
DFSRDA- AGAGV-108P	Agri-AGV Hardware Lab		02	1	2 Hrs	•		•	•	25	25	50	25
DFSRDA- AGAGV-109P	Agri-AGV Software Lab	5	02	1	2 Hrs		-		•	25	25	50	25
DFSRDA- AGAGV-110P	CAD/CAM/CAE Lab		02	1	2 Hrs		*1	•	٠	25	25	50	25

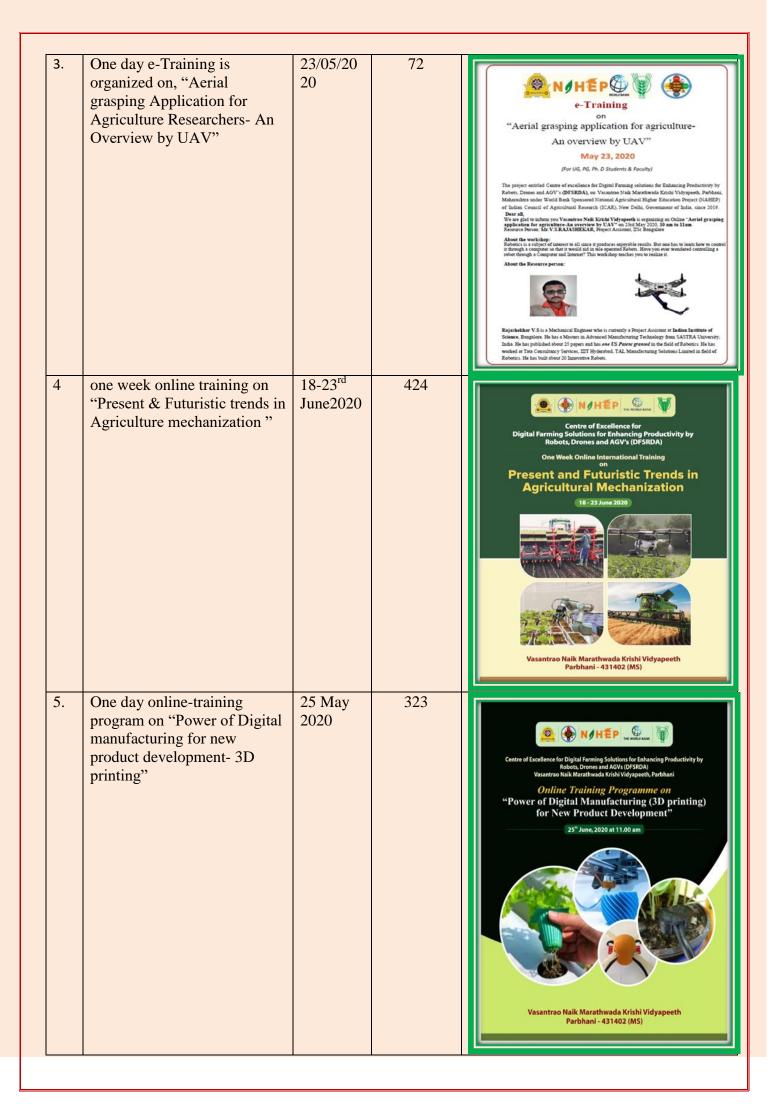


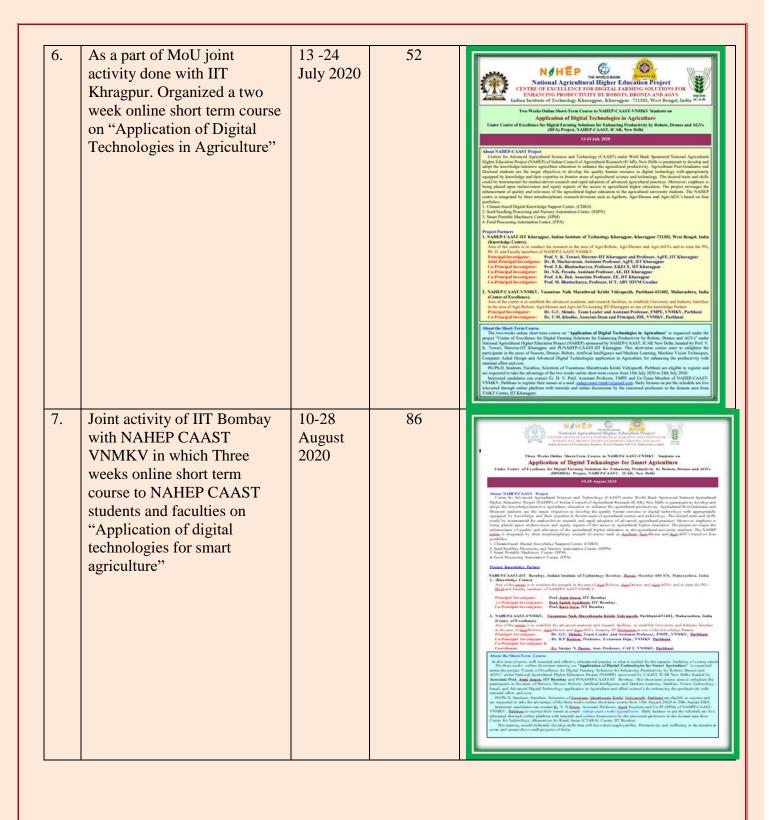
Activities/Events Conducted:

1. International/National Trainings/Workshop Organized

AGV division organized 9 trainings for upscaling knowledge of students, researchers and faculty. Beneficiaries of these trainings were students, Faculties from all over globe. Participants understood different emerging technologies like 3D printer, CAD/CAE analysis tools used for designing of various farming equipment's.

Sr.	Name of Training	Date	No. of	Photo
No	Training of Training	Date	Participants	Thoto
1.	International Workshop on "Digital Farming Practices by, Agribots, AgriDrones & Agri AGV"	13-15 th March 2020	650	International Workshop Society Assessment As
2.	National online 2 weeks training on "BASIC PRACTICES OF ANSYS 2020-R1 FOR AGRICULTURAL RESEARCHERS "	11-29 May 2020	120	National Agriculture Higher Education Project CENTRE OF EXCELLENCE FOR DIGITAL FARMING SOLUTIONS FOR ENHANCING PRODUCTIVITY BY ROBOTS, DRONES AND AGVS Vasantrao Naik Marathwada Krishi Vidyapeeth, Parbhani 431 402 (M.S.) India 6 day's Hands on training on ANSYS 2020 R2 Venue: NAHEP-CAAST-VNMKV-DFSRDA Centre. CAD/CAM/CAE Lab CAD CAD CAD Saming Simulion Modeling





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8.	International Seminar (Online) on "Digital Technologies for smart agricultural: Futuristic plan"	10-13 August 2020	350	Centre for Advanced Agricultural Science and Technology Digital Farming Solutions for Enhancing Productivity by Robots, Drones and AGVs (DFSRDA) in Collaboration with Parbhani Chapter of ISA & ISGPB Parbhani Chapter Vasantrao Natik As reptilivada Kerishi Vitivappeetis, Parbhani International Seminar (Online) on "Digital Technologies for Smart Agriculture: A Futuristic Plan" 10-13 August, 2020
9.	Hands on training on ANSYS software	31-12- 2020 to 6-01- 2021	40	

2. Laboratories' Development

I) Developed CAD/CAE Lab

CAD/CAE lab Computer-aided design & computer-aided engineering (CAD/CAE) lab is developed to design prototypes and manufacture, produce different agricultural machines. By using CAD/CAE students are able to design different 3 D model for drones, Robots, AGV and they can do its analysis, testing and simulation. ANSYS software tools are procured for CAD/CAE analysis.





II) Hydraulics & Pneumatics Lab

Hydraulics & Pneumatics lab is procured in AGV division for agricultural students to explore the fundamental principles of fluid mechanics through experimentation. Equipment will useful to student for demonstration and analysis of key hydraulic phenomena using hands-on physical devices. Students are able to investigate engineering design principles for pipe networks, open channel systems, and ground water regimes. This lab installation is in progress.

III) 3D Scanner & Strasys 3D Printer





In 3D printer and 3D scanner laboratory students will acquire knowledge and skills related to the design and fabrication of agricultural equipment. To prepare for careers in mechanized agriculture and technical systems, students must attain knowledge and skills related to agricultural equipment design and fabrication. This lab provides facility to agricultural researchers in such way that with set of machines and software for directly converting CAD designs to physical parts. 3D printer and scanners are provided in lab to create autonomous and accurate parts of AGV, farming tools.

IV. AGVs engineering workshop

The workshop allows our students and trainees to develop a wide range of skills with the use of tools during practical classes and project works. Equipment includes welding machine, drilling machine, grinding machine etc. Lab contains cut models for providing better understanding of engines, tractor systems and pumps. Equipment related to farm machinery includes tillage implements, intercultural implements, plant-protection equipment, harvesting equipment and threshing equipment. Equipment for soil and water conservation, irrigation, processing, renewable energy equipment is also available in the lab. AGV engineering workshop is developed for designing and development of different mechanical parts required for manufacturing of various agricultural equipment and AGV.







3. Research Activity

Research experience allows post graduate students to better understand published works, learn to balance collaborative and individual work, determine an area of interest and jump start their careers as researchers. Through exposure to research, many students discover their passion for research and continue on to doctoral studies and faculty positions. Two research projects were developed under AGV division.

i) Solar based Automatic Spraying Machine

Solar based Automatic Spraying Machine (AGV) was tested under AGV division. This is solar operated vehicle; it consists of sprayer, Cold fire, Camera, alarm system. This machine can move for spraying in 180 degree. It is operated by charged battery and solar photovoltaic power. It has sound buzzer to protect crop from wild animals and birds. It has vice and recording camera to store the data.





ii) Development of Cotton picker machine

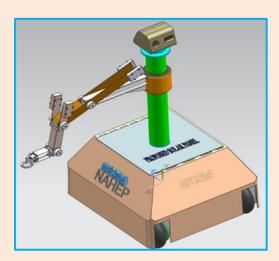




Solar base semi-automatic machine was developed by Ph.D student under guidance of NAHEP staff. This machine can pick 50 kg cotton in day. It is very cost effective and easy to use for farmers.

iii) Multi operational automatic guided vehicle

NAHEP CAAST DFSRDA VNMKV team developing multi operational AGV. This vehicle will perform different farming operations like crop harvesting, Plant health monitoring, Pick and place operations etc. A prototype will designed which uses solar energy to perform the various task and it also favored the use of Lead Acid Battery pack which had the capability of functioning 3 farming processes in a single run. Practically our multipurpose agricultural equipment will be used for tilling, fertilizing, sowing, leveling and also used for weed removal purposes. All the parts will connect in such a way that in every stage of agriculture the equipment can be rearranged or easily assembled with fasteners to required length and specifications of field operation.



4. Revenue Generation cycle

i) Scissor Lift

Scissor lift is mounted on Bolero vehicle, its design and development was provided by NAHEP research team. Scissor Lift is developed for harvesting of fruits and Plants. It provides ease of use and save time, labour cost.





ii) Disinfection Box

For detection of COVID-19 virus UV disinfection box was developed by Sawaraj Engineering in collaboration with NAHEP. This box is available in different sizes. This box is useful for disinfecting Vegetables, Seed Bags, Wallets, mask, watch, Books etc.





iii) Proposed Food Technology Unit

In AGV division under FPA portfolio food technology unit is proposed for checking quality of different fruits, food items. Advance digital equipment's are provided in this lab for identification food quality, Color, Moisture etc.





5. MoU / MoA

NAHEP center done MoU with different institutes and industries with common goals related to research activities in the area of digital farming research and seek to develop collaborations and exchange between themselves in the areas of shared research interest and expertise. Both the organizations have agreed to work together to achieves set of objectives. The general purpose of this collaboration is to stimulate and provide research opportunity to the post-graduate, and PhD students, and also other senior researchers, in increasing the effectiveness in agricultural research in VNMKV students, jointly organize seminars, conferences, and academic workshops on topics of mutual interests, publish books, monographs, seminar and workshop volumes, etc., and disseminate knowledge. MoU and MoA are proposed for scholar exchanges, student exchanges, resource sharing, etc. depending on the needs of the person or entity initiating the agreement.

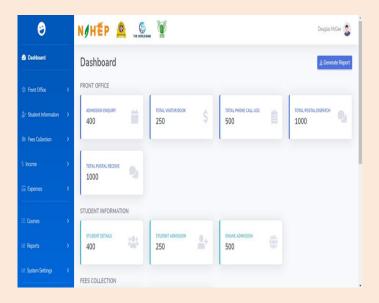
i) Swaraj Engineering

MoU is done with Swaraj Engineering for development of different digital products. Disinfection box was developed under this MOU.



ii) Saron Digitech

MoU is done with Saron Digitech for different Android application development. NAHEP and SARON team are developing different applications for crop health monitoring, disease identification, fertilizer and seed selection, Administrative purpose etc. These Apps will very helpful to farmers ,students for their research work and also for maintain administrative records, fees collections etc.



iii) Aaryaion Electric vehicle

NAHEP team and AEV PVT LTD, Pune made MoU for development of No paid multiple agricultural operation multi-wheel drive Electric vehicles. This vehicle is useful for intercultural farming operations, harvesting, Spraying etc.





उत्पन्न वाढविण्यासाठी यांत्रिकीकरण महत्त्वाचे

आंतरराष्ट्रीय प्रशिक्षण : व्यंकट मायंदे यांचे प्रतिपादन

यांत्रिकीकरण 'महत्याचे असून, अध्यक्ष डॉ.इंद्रामणी मिश्रा, नाहेपचे डॉ.धर्मरीन गोखले, प्रासंनय पवार विद्यापीठाचे मानी कुलगुरु डॉ.व्यॅंकर यांची प्रमुख उपस्थिती होती. यावेळी डॉ.विना भालेराय यांनी सुत्रसंचालन मायंदे यांनी केले आहे

अनुदानित राष्ट्रीय कृषी उच्च शिक्षण । शास्त्रज्ञांनी प्रकल्याच्या वतीने १८ ते २३ जून या वांत्रिकीकरणावर भर देऊन या टेकाळे, प्रा.दतात्रय पाटील, डॉ.रहमी काळात 'वर्तमान व भविष्यातील कृषी यांत्रिकीकरणाचा प्रसार वंगाळे, डॉ.अविनाश काकडे, शिवानंद यांत्रिकीकरण' या विषयावर शेतक-यांपर्यंत करावा. शिवपुने, शैलेश शिंद, गोपाळ रणेर ऑनलाईन आंतरराष्ट्रीय प्रशिक्षण यात्रिकीकरणाशियाय · पर्याय आदीनी प्रयत्न केले.

सुरु आहे. या प्रशिक्षणांच्या उद्घाटन नसल्याचेही त्यांनी नमुद केले. यावेळी प्रसंगी कुलगुरु डॉ.अशोक स्वयंग तर भारतीय कृषी यांत्रिकोकरण संघटनेचे परमणी: कृषी क्षेत्रतीत शेतकऱ्यांचे उत्पन्न दुष्पर करण्यासाठी कृषी उपस्थित होते. अभियात्रिको संघटनेचे डॉ.प्रभावकृता, डॉ.सन्वर्ति सिंग, अध्यक्षीय समारोप करताना कुलगुरू भारतीय कृषी अनुसंधान परिषद डॉ.अशोक दयण म्हणाले, कृषी मानले. यशस्वीतेसाठी डॉ.गोपाळ

केले. प्रा.दंतात्रय पाटील यांनी आभार डिजीटल शिंदे, प्रा.संजय पवार, प्रा.दयानंद

यंत्रसाम्ग्री शेतकऱ्यांपर्यंत पोचवा

कुलगुरू डॉ. अशोक ढवण : आंतरराष्ट्रीय प्रशिक्षणाचा आज समारोप

विकासक तम सम्बान अंतराष्ट्रीय अंतराष्ट्रीय अंतराष्ट्रीय विकास हैं. सेवत विदे अर्थ अस्तिय एक प्रेस्टित १७ प्रीयस्थित नंतर होता नांच कार्या अस्पान व. १८ तंबे इते. होते अनितान प्रीक्षणा हैन व नामन रेटीन जो राज रेजक-पंतर्गत प्रता पर्वेळी है केंग्र होते. अकोग विदेशातीत शानवार्षि कार्यराम केंग्रे में संस्थार्थ (स.स.) प को प्रतिस्तर कृते विकास्तर्य साथै कुलुक कहे प्रतिक्षमान्त्री ४०० प्रतिकृत्यों प्रतिकास स्तरोग हैका अहै संदेश नहीं महत्त्वह को है, बोबर मारी, पार्टीय को नियह कामान आती हों, हरोहरूपार्ट है है से पहल वार्यकारे कुल्यून ही जारेक क्रीनाहिकी कंप्योंने अध्यक्ष कारणे पालातीत विविध करी हा राज्य तेवाई हा राज्य हा. इंडलने मिस्र, स्केट प्रकल्पने विद्यारिकतेन परमुख व आवर्ष पटेल, ही. तथी केली, ही त्रूरंत कृषे तक जिल्ला त्रूरंत सन्दर्भ क्षेत्र कृष्ण, सक्षे क्षण्यत्वसम् विद्यालं, जीवतः करते, जिल्ला करा (रहें) व्या वर्ती करम्बूनिये क्रिका संवतक तथा प्राप्यापक हुंद व विकेश क्रूपो संबंद हिन्दूने रिता किंदे पेरत त (क्यें) ही प्रसंहर कार्यत कार्यते राज्य संस् ले एते हुएका हेत्य

२२ कांग्रन व प्रियम्पतित कृषे गोवते, हाँ स्थान सिंग, हाँ साम्या को माराटीन २२ बारमेका) : विमेक्त महिनोकान म विस्तावरीत तथ बोर्डके, गोरे प्रकल मृत्य राज्यान्येत १२३ व महिनोती

भविष्यातील कृषी यांत्रिकीकरण विषयावर आंतरराष्ट्रीय प्रशिक्षण

प्राशिक्षणाचे उद्घटिन १८/जूर्न रीजी लपुरु डॉ. अशोक ढवण होते. प्रमुख पाहुणे पारंगत होऊन त्यांचा जास्तीत जास्त प्राचार्य, डॉ. उदय खोडके. प्रकल्याचे प्रमुख पढाकार घेतला.

येथील वसंतराच नाईक मराठवाडा कृषि कृषि विद्यापीठाचे माजी कुलगुरु डॉ. व्यंकट तर शेतकऱ्यांचे उत्पन्न दुष्पट करण्याकरीता कृषि पवार आदींनी आपले मनोगत व्यक्त केले. या वद्यापीठांतर्गत असलेल्या भारतीय कृषी मार्यदे होते. सदरील कार्यक्रमात भारतीय कृषि यात्रिकीकरणाचे महत्व या विषयावर डॉ.व्यंकट प्रशिक्षणात देशातील २२ राज्यामधुन ४२३ तर अनुसंघान परिषद, नवी दिल्ली व अनुदानित अभियांत्रिको संघटनेचे अध्यक्ष डॉ. इंद्रामनी मार्यदे यांनी मार्गदर्शन केले. डॉ. इंद्रामनी मिश्रा 🛚 इतर १० देशातील १७ प्रशिणार्थ्यांनी सहभाग राष्ट्रीय कृषि उच्च शिक्षण प्रकल्प (नीहेप) मिश्रा, नाहेप प्रकल्पाचे राष्ट्रीय समन्वयक यांनी कृषि यांत्रिको गरज यावर मार्गदरांन केले. नींदविला आहे, कार्यक्रमाचे सुत्रसंचालन बांच्या संयुक्त विद्यमाने 'वर्तमान व भविष्यातील 🛮 डॉ.प्रभात कुमार, शिक्षण संचालक डॉ. धर्मराज 📉 तर नाहेप प्रकल्पाचे राष्ट्रीय समन्वयक डॉ. 🗷 डॉ. विना भालेराव यांनी केले तर आभार हाँव व्यक्तिकरण' या विषयावर १८ ते २३ जून गोखले, डॉ. मनजित सिंग, कृषि अभियांत्रिको प्रभात कुमार यांनी वाढल्या लोकसंख्येचा प्रा. दल्तात्रय पाटील यांनी मानले. कार्यक्रम वा कालावधीत एक आठयड्याचे आंतरराष्ट्रीय च तंत्रज्ञान महाविद्यालयाचे प्राचार्य डॉ. उदय अन्न सुरक्षिततेसाठी कृषि योजिकोकरणाची यशस्वीतेसाठी प्रकल्प अन्वषक डॉ.गोपाळ ऑनलाईन प्रशिक्षणाचे आयोजन करण्यात आले खोडके, नाहेप प्रकल्प प्रमुख डॉ. गोपाळ शिंदे गरज असल्याचे सागितले. डॉ. मनजित शिंदे प्रा.संजय पवार, आयोजक प्रा. द्यानंद आदींचा प्रमुख सहभाग होता.

🏧 आले. कार्यक्रमाच्या अध्यक्षस्थाने 🛮 डिजिटल यात्रिकीरणावर तरुण शास्त्रज्ञांनी 🐧 केले. शिक्षण संचालक डॉ. धर्मराज गोखले. 🖫 🛪 शैलेश शिंदे इजि. गोपाळ रणेर आदीने

कलगुरु डॉ. अशोक ढवण म्हणाले की, यांत्रिकी करणाच्या वापरावर भर देण्याचे विशद डॉ. अविनाश काकडे, डींग. शिवानंद शिवपुर्व,

म्हणून अकोला येथील डॉ.पंजाबराव देशमुखः शेतकऱ्यांपर्यत प्रसार करावा असा सल्ला दिला. डॉ.गोपाळ शिंद, उपप्रकल्प सचालक प्र. संजय सिंग यांनी कोरोना महामारीच्या काळात कृषि टेकाळे, प्रा.वत्तात्रय पाटील, डॉ. रश्मी बंगळे,